



COPON ACRYLIC STOPPER

PRODUCT DESCRIPTION

SINGLE COMPONENT FAST CURING WATER BORNE FILLER

COPON ACRYLIC STOPPER is a filler / surfacer with very fast drying properties specially developed for use in the transport industry for rectification of minor scratches and other imperfections, particularly in laminates.

COPON ACRYLIC STOPPER is designed to be used in conjunction with Copon High Performance Transport Coating Systems to overcome imperfections which become otherwise evident in the finish appearance.

Standad Colour Availability Manufactured only in Off White

GENERAL PROPERTIES

Adhesion	Excellent to correctly prepared surfaces.
Shrinkage	Minimal shrinkage during cure.
Sanding	Excellent sanding properties producing a smooth surface ready for subsequent overcoating.

PHYSICAL CONSTANTS

Specific gravity	1.85
V.O.C	Nil
Volume Capacity	540 cc/kg
Film Thickness	Dependant upon depth of surface imperfections.

SURFACE PREPARATION

Method	COPON ACRYLIC STOPPER should be applied over the appropriate specified Copon Primer. All areas to be filled must be free from grease, dust, dirt or moisture. Any contamination must be removed by wiping with COPON SPIRIT WIPE.
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MIXING

Number of Components	Single component material supplied ready for use.
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APPLICATION

Method	COPON ACRYLIC STOPPER should be squeezed into the surface using a filling knife or squeegee. Clean all equipment after use with clean water. COPON ACRYLIC STOPPER can be sanded down with fine grade dry abrasive paper after a minimum of 30 minutes cure to produce a smooth surface for subsequent painting.
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DRYING AND CURE TIMES AT 20°C

Sanding Time	30 minutes
Minimum Overcoating	30 minutes

HEALTH & SAFETY

1. Adequate ventilation must be provided during use.
2. Undue contact with the skin should be avoided.

NOTE: Full Health & Safety Data is available from E Wood Ltd.

PACKAGING

Supplied in 400 gm units.

Use within 12 months of purchase. Store in original sealed containers at temperatures between 5°C and 30°C.

Protect from frost during storage and use.

(continued overleaf)

Copon System Recommendations take precedence over individual Copon Product Data Sheets and are available on request.



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